

Garant

Indexable insert for turning DC.T 070204, for medium machining, Grade: HB7210-1

**Order data**

Order number	260452 HB7210-1
GTIN	4062406059248
Item class	21G

Technical description

Main application	K
Feed f	0.1 - 0.25 mm/rev.
Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	100 - 450 m/min
Chip breaker	GM
Cutting conditions	continuous
Cutting depth a_p	0.2 - 2.5 mm
Grade	HB7210-1
Tool material	Carbide

Coating	TiCN
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning